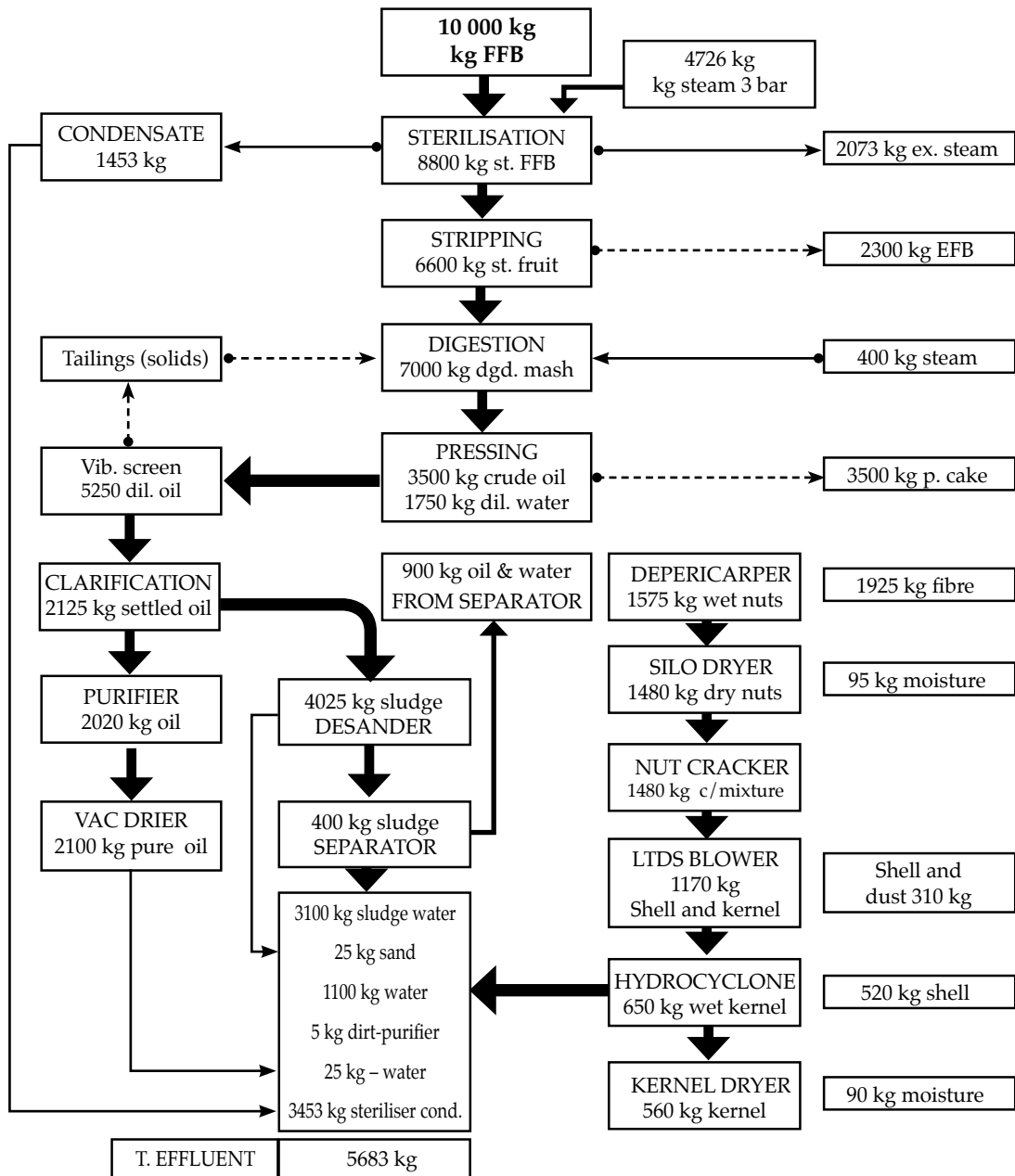


APPROXIMATE MASS BALANCE IN A 10 t hr⁻¹ FRESH FRUIT BUNCHES (FFB) PROCESSING MILL



Sterilisation Mass Balance (all units in kg)

		Ratio to FFB
FFB	10 000	
Steam in	4 726	47.26%
Steam out	2 073	20.73%
Condensate	1 453	14.53%
Net loss	1 200	12.00%